

## **Corrosion and Materials Professional**

Questions & Answers Demo

## Version: 6.0

## Question: 1

\_\_\_\_\_ is a change in the microstructure of certain carbon steels and 0.5 Mo steels after long term operation in the 800° F to 1100° F range.

- A. Graphitization
- B. Softening
- C. Temper Embrittlement
- D. Creep

Answer: A

## Question: 2

What structure is 304 stainless steel?

A. Martensitic

- B. Austenitic
- C. Duplex
- D. Ferritic

Answer: B

## **Question: 3**

\_\_\_\_\_ is the result of cyclic stress caused by variations in temperature.

- A. Creep
- **B.** Thermal Fatigue
- C. Cyclic Cracking
- D. Stress Corrosion Cracking

Answer: B

#### **Question: 4**

General or localized corrosion of carbon steels and other metals caused by dissolved salts, gases, organic compounds or microbiological activities is called \_\_\_\_\_\_.

A. Flue Gas Corrosion

- B. Atmospheric Corrosion
- C. Cooling Water Corrosion

D. None of the Above

E. All of the Above

Answer: C

#### **Question: 5**

What structure is 410 stainless steel?

A. Martensitic

B. Austenitic

C. Duplex

D. Ferritic

Answer: A

#### **Question: 6**

The sudden rapid fracture under stress (residual or applied) where the material exhibits little or no evidence of ductility or plastic deformation is called \_\_\_\_\_\_.

A. 885º F Embrittlement

- B. Temper Embrittlement
- C. Stress Corrosion Cracking
- D. Brittle Fracture

Answer: D

#### **Question: 7**

What structure is 409 stainless steel?

A. Martensitic

- B. Austenitic
- C. Duplex
- D. Ferritic

Answer: D

#### **Question: 8**

Low alloy steels contain a maximum of \_\_\_\_\_ chrome.

A. 5%

B. 6%

C. 7.5%

D. 9%

Answer: D

Question: 9

Which of the following can be affected by 885° F Embrittlement?

A. 410 SS

B. 430 SS

C. 308 SS

D. Alloy 2205

E. A, B and D

Answer: E

## Question: 10

For 5Cr-0.5Mo, what is the threshold temperature for creep?

A. 500º F

B. 800º F

C. 600º F

D. 700º F

Answer: B

## Question: 11

\_\_\_\_\_ has been a major problem on coke drum shells.

A. Thermal fatigue

B. Stress cracking

- C. Erosion
- D. Temper embrittlement

Answer: A

#### Question: 12

Thermal fatigue cracks propagate \_\_\_\_\_\_ to the stress and are usually dagger shaped, transgranular and oxide-filled.

A. Axial

B. Diagonal

C. Transverse

D. Angular

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D. Aliguidi	
	Answer: C
Question: 13	
Inspection for wet H2S damage generally focuse	s on and
A. Weld seams	
B. Nozzles	
C. Trays	
D. Down comers	
E. A and B	
	Answer: E
Question: 14	
is a form of erosion caused by the form the tiny vapor bubbles.	ormation and instantaneous collapse of innumerable
A. Condensate corrosion	
B. Cavitation	
C. Dew-Point corrosion	
D. Atmospheric corrosion	
	Answer: B

## Question: 15

With CUI, corrosion rates \_\_\_\_\_\_ with increasing metal temperatures up to the point where the water evaporates quickly.

A. Decrease

- B. Increase
- C. Stay the same
- D. None of the above

Answer: B

## **Question: 16**

Which of the following metals is the most anodic?

A. Zinc B. Carbon Steel C. Nickel

D. Monel

#### Answer: A

#### Question: 17

Cracking of dissimilar weld metals occurs on the \_\_\_\_\_\_ side of a weld between an austenitic and a Ferritic material operating at high temperatures.

A. Austenitic

B. Ferritic

C. Anodic

D. Cathodic

#### Answer: B

#### Question: 18

Soil to Air interface areas are usually more susceptible to corrosion than the rest of the structure because of \_\_\_\_\_\_ and \_\_\_\_\_ availability.

A. Moisture

B. Bacteria

C. Oxygen

D. B and C

E. A and C

Answer: E

#### Question: 19

Carburization can be confirmed by substantial increases in \_\_\_\_\_\_ and loss of \_\_\_\_\_\_.

- A. Hardness
- B. Tensile Strength
- C. Ductility
- D. A and B
- E. A and C

Answer: E

#### **Question: 20**

Liquid metal embrittlement can occur if 300 Series SS comes in contact with molten \_\_\_\_\_\_.

- A. Copper
- B. Mercury
- C. Zinc
- D. Lead

Answer: C

#### **Question: 21**

Cracks that are typically straight, non-branching, and devoid of any associated plastic deformation are likely associated with which type of failure?

- A. Stress corrosion cracking
- B. Brittle fracture
- C. Thermal fatigue
- D. Temper embrittlement

Answer: B

#### Question: 22

At high temperatures, metal components can slowly and continuously deform under load below the yield strength. This time dependent deformation of stressed components is known as \_\_\_\_\_?

- A. Creep
- B. Ductility
- C. Softening
- D. Hardening

Answer: A

#### **Question: 23**

Permanent deformation occurring at relatively low stress levels as a result of localized overheating is called \_\_\_\_\_\_.

- A. Stress cracking
- B. Brittle fracture
- C. Temper embrittlement
- D. Stress rupture

Answer: D

#### Question: 24

\_ usually occurs when a colder liquid contacts a warmer metal surface.

- A. Brittle fracture
- B. Thermal fatigue
- C. Thermal shock
- D. Stress rupture

Answer: C

### **Question: 25**

Nickel based alloys usually contain \_\_\_\_\_\_ nickel.

A. ≥30%

B. ≥20%

C. ≥10%

D. ≥12%

Answer: A

#### Question: 26

\_\_\_\_\_\_ is a change in the microstructure of certain carbon steels and 0.5Mo steels after long-term operation in the 800° F to 1100° F range that may cause a loss in strength, ductility and/or creep resistance.

A. Embrittlement

- B. Carburization
- C. Graphitization

D. Sensitization

Answer: C

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